

## LISTING OF THE CLAIMS

This listing of claims will replace all prior versions, and listings, of claims in the application:

1. (Currently Amended) Machine tool for machining workpieces, the machine tool comprising:

~~with a workpiece holding device which comprises~~ including

a support having a first surface, a second surface inclined with respect to the first surface and the support having a third surface inclined with respect to the second surface,

a workpiece spindle headstock having a first workpiece supporting portion and a first mounting surface mounted on the first surface ~~a first side~~ of the support, and

a tailstock having a second workpiece supporting portion and a second mounting surface, ~~wherein the tailstock is movably mounted on one of the~~ ~~a second side~~ surface and the third surface of the support such that, when the second mounted surface is mounted on the second surface of the support, the second mounting surface is inclined with respect to the first mounting surface while the second workpiece supporting portion is aligned with the first workpiece supporting portion, and when the second mounted surface is mounted on the third surface of the support, the second mounting surface is located opposite to the first mounting surface while the second workpiece supporting portion is aligned with the first workpiece supporting portion ~~which is different from the first side.~~

2. (Currently Amended) Machine tool according to claim 1, further comprising wherein a measuring device is fitted to mounted on the first surface of the support and positioned between the workpiece spindle headstock and the tailstock to acquire measured variables while during machining of a workpiece.

3. (Currently Amended) Machine tool according to claim 2, further comprising a ~~wherein~~ movable protective means device for protecting the measuring device.

4. (Currently Amended) Machine tool according to claim 1, wherein the support ~~can be pivoted~~ is pivotable about a pivot axis.

5. (Currently Amended) Machine tool according to claim 1, further comprising a vertical axis, wherein ~~the~~ an angle  $\alpha$  ( $\alpha$ ) between the vertical axis and the ~~second~~ side surface of the support on which the tailstock is ~~fitted~~ mounted is greater than 0 degrees.

6. (Currently Amended) Machine tool according to claim 1, ~~wherein it comprises~~ further comprising a turning device for cutting a workpiece.

7. (Currently Amended) Machine tool according to claim 6, further comprising a the grinding device ~~comprises including~~ a grinding tool ~~which can rotate~~ rotatable about an axis of rotation which is disposed at an angle to ~~the~~ a longitudinal axis of the workpiece axis.

8. (Currently Amended) Machine tool according to claim 7, wherein the grinding device ~~can travel~~ is movable along at least two axes of movement travel ( $X, Z$ ).

9. (Currently Amended) Machine tool according to claim 8, wherein the grinding device and the turning device are movable ~~can travel~~ independently of one another along the two axes of movement travel ( $X, Z$ ).

10. (Currently Amended) Machine tool according to claim 8, wherein ~~the first axis~~ one of the two axes of movement travel ( $Z$ ) is oriented substantially horizontally, and ~~that the~~ an angle  $\beta$  ( $\beta$ ) between the other of the two axes of movement ~~second axis of travel~~ ( $X$ ) and ~~the~~ a vertical axis of the machine tool is greater than 0 degrees.

11. (Currently Amended) Machine tool according to claim 1, ~~wherein~~ further comprising a workpiece ~~gripper~~ holding device for taking up at least two workpieces.

12. (Currently Amended) Machine tool according to claim 11, further comprising a machine bed, ~~wherein the latter and the workpiece holding device~~ and the machine bed having ~~comprise~~ faces which are inclined with respect to ~~the~~ a horizontal axis of the machine tool, the faces being configured for removing material arising during machining in ~~the~~ a downward direction.

13. (Currently Amended) Machine tool according to claim 12, wherein the workpiece holding device is fastened to brackets ~~at a spacing~~ distanced from the machine bed.

14. (Currently Amended) Machine tool according to claim 13, wherein the machine bed is formed as an inclined bed, ~~wherein~~ and the brackets have bevelled faces.

15. (Currently Amended) Machine tool according to claim 1, comprising a collecting device operable for at least one of collecting ~~or~~ and carrying away falling material ~~or both~~.

16. (Currently Amended) Machine tool according to claim 1, ~~wherein it comprises~~ further comprising at least one grinding device for cutting a workpiece.

17. (Currently Amended) Machine tool according to claim 16, wherein the grinding device ~~can travel~~ is movable along at least two axes of movement ~~travel~~ (X, Z).